

# Test AND Measurement

A & D's Testing, Measurement & Control Equipment Lineup



## Judder Testing Machine

This testing machine can measure friction characteristics such as temperature, friction force, and sliding speed, and evaluate wet clutch steel plates, friction materials, AFT, and additives.



[Specifications] Maximum pressure force: 5 kN, Pressure setting: Any step can be pressurized, Slip speed: 1 to 500 R.P.M, Sliding speed setting: Arbitrary step speed possible, frictional force: 50 N·m, temperature 200°C, heating method: Indirect/direct heating, operation pattern: JASOM349, [Industry/Standard] JASO M349-01, Automatic transmission oil shudder prevention performance test method.

## High Ambient Pressure Friction & Wear Testing Machine

This testing machine evaluates sliding characteristics in a pressure vessel. You can evaluate the friction characteristics of refrigerants, oils, sliding materials, etc., of compressors, etc. In addition, the friction force can be measured accurately by placing the load cell in the pressure vessel.



[Specifications] Maximum pressure force: Up to 8 kN, Rotation speed: Up to 8000 rpm, measurement range: 5 N·m, environmental pressure: Up to 5 MPa [Industry/Standard] Compressor, oil material

## Reciprocating Friction & Wear Testing Machine



This testing machine evaluates the surface condition of materials, including sliding surfaces, by measuring frictional force.

[Specifications] Pressurized load range: Variable from 100 g to 5 kg, Friction coefficient measurement range: 0.01 to 1, Sliding distance: Approximately 10.0 to 30.0 mm, sliding speed: 6 to 600 mm/min, [Industry/Standards] Sliding objects, painted surfaces, coating films

## Seat/Bed Durability Testing Machine

This testing machine is a durability testing machine for seats and beds. It can also be used as a compression testing machine.



[Specifications] Durability test, Stroke: 0 to 150mm, Large load: 1.5kN, repeat speed: 160 times/min, measurement point: Can be tested while automatically changing the measurement point of the bed, compression test, test speed 1 to 500 mm/min, maximum load 2 kN [Industry/Standard] Sheet/bed/mat/urethane

## Bearing Friction & Wear Testing Machine

This testing machine evaluates the friction characteristics of radial bearings, etc. Lubricating oil is applied by adopting a circulation method, enabling heating up to 80°C.



[Specifications] Pressure force 15 kN, Rotation speed up to 10000 rpm, with printed safety equipment [Industry/Standards] Radial bearings, lubricating oils, sliding materials

## Friction Testing Machine (EFM-3 Type)

A friction testing machine that complies with the JIS K7218 slip wear test method.



[Specifications] Maximum pressure force: 5 kN, pressurization setting: Arbitrary step pressurization possible, sliding speed: 1 to 400 /sec, slip speed setting: Arbitrary step speed possible, frictional force: 100/200 N switching, temperature measurement: Maximum 3cH (op) [Industry/Standard] Rigid/semi-rigid molding resin, JIS K7218, plastic slip wear test method.

## Large Testing Machine for Wood

This testing machine is for performing 3-point and 4-point bending tests on wooden pillars. For easy adjustment between fulcrums, it is equipped with rails attached to the foundation and a trolley for transporting samples.



[Specifications] Maximum load: 300 kN, lower fulcrum distance: 400 to 8100 mm, height to fulcrum: Approximately 400 mm, 4-point curve fulcrum distance: 200 to 2700 mm [Industry/Standard] Test method for wood materials and JIS Z2101 (JAS) wood materials such as pillars and squares.

## Automatic Tensile Testing Machine

This testing machine is a device for determining the tensile properties of plastics and plastic composites. When the sample is attached to the feeder section, it is automatically measured and tested. Highly accurate elastic modulus measurement is possible.



[Specifications] Maximum load: 10 kN, maximum number of tests: 100 pieces, sample mounting method: Pallet or stocker, number of measuring points: Width and thickness 3 points each. [Industry/Standards] Hard/semi-hard molding resin, JIS K7161 (ISO 5271) Plastic tensile property test method

## Semi-automatic Tensile Testing Machine

With this testing machine, simply by mounting the sample, the controller of the testing machine applies an appropriate initial load to the sample and automatically installs an extensionmeter between the marked lines, enabling highly reproducible tests.



[Specifications] Maximum pressure force: 10 kN, test speed: 0.05 to 1000 mm/min. [Industry/Standard] Tensile test of rubber material, tensile test of plastic material by exchanging factory options JIS K7161 (ISO 527) elastic modulus measurement.

\* Appearance and specifications are subject to change without notice for improvement.  
\* Windows 10 Professional is a registered trademark of Microsoft Corporation.



Safety Precautions

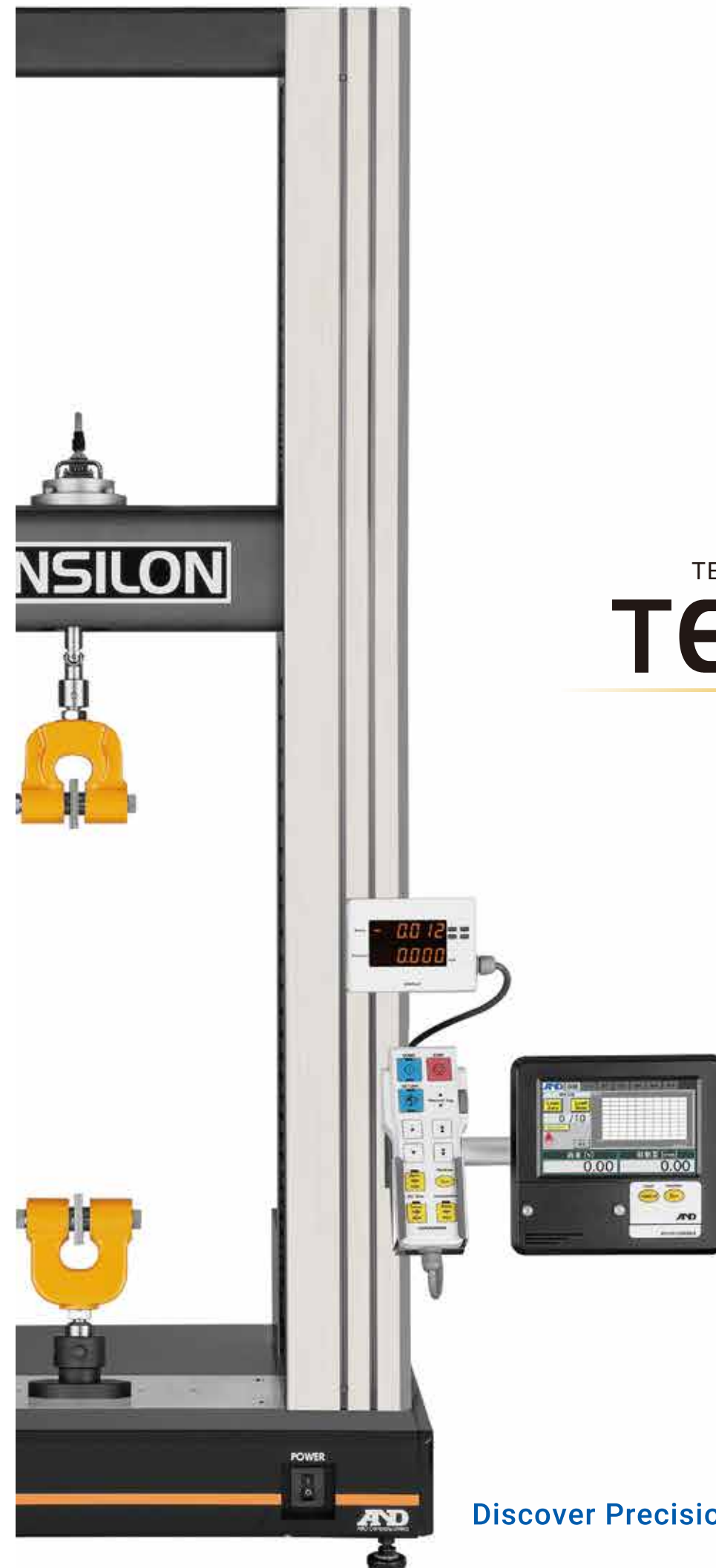
● Please read the instruction manual carefully before using the product.



<https://www.aandd.co.jp>

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Toshima-ku, Tokyo 170-0013, Japan

● The contents of this catalog are current as of September 2021.  
RTH/RTI-ADCC-00-AD1-21a000



TENSILON Universal Testing Machine  
**TENSILON**  
RTH·RTI  
Series

Discover Precision

# Next Stage

A&D's "TENSILON Universal Testing Machine" has been favored by many companies and laboratories and has become a byword for "testing machine", thanks to its use of the best technology available at the time in the fields of "force sensor technology" and "measurement/control technology" used in connecting sensors to machines.

## History

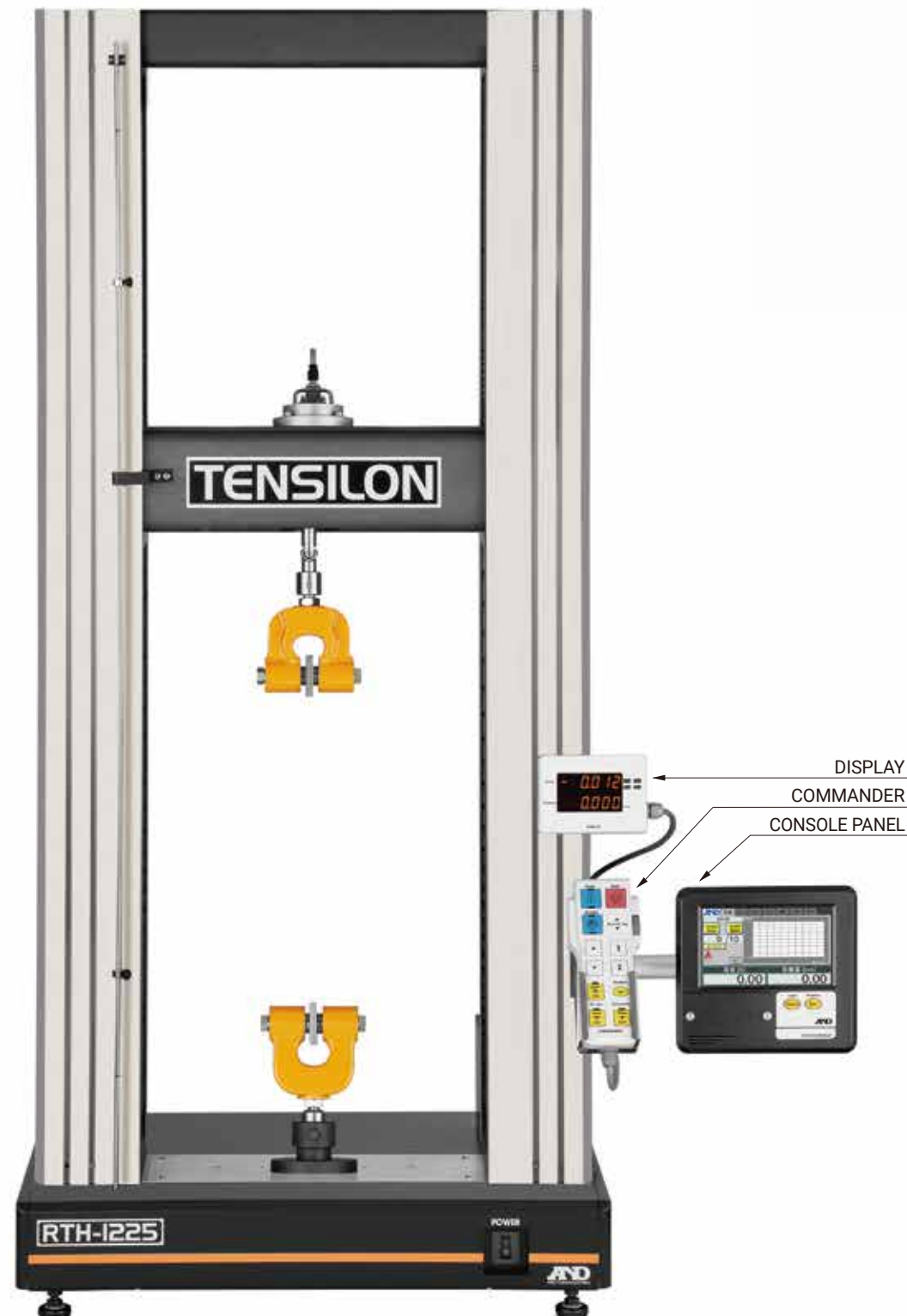
A&D's "TENSILON Universal Testing Machine" has been around for 60 years since its creation as the first load cell type Universal Testing Machine in Japan. It incorporated the latest electrical components and control technology of the time. Since then, it has been favored by many companies and laboratories and has become a byword for "testing machine", thanks to its use of the best technology available at the time in the fields of force sensor technology and measurement/control technology used in connecting sensors to machines.

## Sensor

Our sensors are used in many industries as essential components of electronic balances, factory equipment, and engine measurement systems. They have also been adopted in equipment designated as the national standard, and continue to maintain specifications that can be said to be the industry standard. Our measurement and control system, which can be said to be the core of the testing machine, has the world's highest level of accuracy and is capable of ultra-fast calculation. We have also further refined the "ease of operation" aspect by making the interface more intuitive.

## Performance

The TENSILON brand has accumulated the trust of many customers and have continued to adapt our products to accommodate their demands. The "TENSILON RTH/RTI Series" has evolved further and is equipped with many outstanding functions. You can easily maximize test performance by using the optimized data processing system, "TACT". In addition to being able to process a diverse number of input signals, a variety of measurement methods can be implemented thanks to the Calculation function, allowing our product to adapt and respond flexibly to various tests.



# High Performance

## RTH SERIES

The "Tensilon RTH Series" retains the functions of the well-established conventional models. It also retains the specifications of the standard models, such as a testing machine grade of 0.5, ultra-high precision measurement with extremely high frame rigidity, and improved operability. The mission of the trusted brand "Tensilon" is to continue to evolve. The RTH series, which has matured further, aims to embody the next era of testing machines.



RTH-2430  
RTH-2410



RTH-1310



RTH-1350



RTH-1225

For tests conducted in upper area space.

**Unmatched High Performance**  
Next stage in evolution of TENSILON RTH/RTI Series.  
Lineup including both High Precision and Standard Precision models.

Lineup by accuracy

### Lineup of High Precision and Standard Precision models

RTH SERIES	
Test Force Accuracy	
High	0.3%: 1/1 to 1/100 0.5%: 1/100 to 1/1000
Standard	0.5%: 1/1 to 1/1000 1%: 1/1 to 1/1000 (RTH-2430)

Speed range  
Wider

### Wider speed range

RTH SERIES	
0.0001 to 1500 mm/min:	RTH-1225
0.0001 to 1200 mm/min:	RTH-1310
0.0001 to 1000 mm/min:	RTH-1350
0.0001 to 1000 mm/min:	RTH-2410
0.0001 to 500 mm/min:	RTH-2430

Return speed  
1650 mm/min

### Increased measurement efficiency due to faster return speed

RTH SERIES	
1650 mm/min:	RTH-1225
1200 mm/min:	RTH-1310
1200 mm/min:	RTH-1350
1200 mm/min:	RTH-2410
600 mm/min:	RTH-2430

Color

### 7 inch color touch panel

**Admin function** User management and usage restrictions can be configured by ID.

Low noise

Consideration to usage environment.

A&D comparison

**40% down**  
when speed is 1000 mm/min

0.2 msec

High-speed sampling (When using TACT)  
Tracks even momentary changes in force.



# High Performance

## RTI SERIES

Versatile Testing Machine with Excellent Cost Performance  
 The "Tensilon RTI Series" achieves a high level of accuracy beyond its class.  
 It has established its position as the Standard model for testing machines and aims to embody the next generation of testing machines.



RTI-1310



RTI-1225

Lineup by accuracy

### Lineup of High Precision and Standard Precision models

#### RTI SERIES

Test Force Accuracy

High 0.5%: 1/1 to 1/500

Standard 1%: 1/1 to 1/500

Speed range  
Wider

### Wider speed range

#### RTI SERIES

0.001 to 1200 (1500) mm/min

NOTE: Value in brackets is for RTH-1225

Return speed  
1650 mm/min

### Increased measurement efficiency due to faster return speed

#### RTI SERIES

1200 (1650) mm/min

NOTE: Value in brackets is for RTH-1225

Color

### 7 inch color touch panel

Admin function User management and usage restrictions can be configured by ID.

Low noise

Consideration to usage environment.

A&D comparison

40% down

when speed is 1000 mm/min

0.2 msec

High-speed sampling (When using TACT)

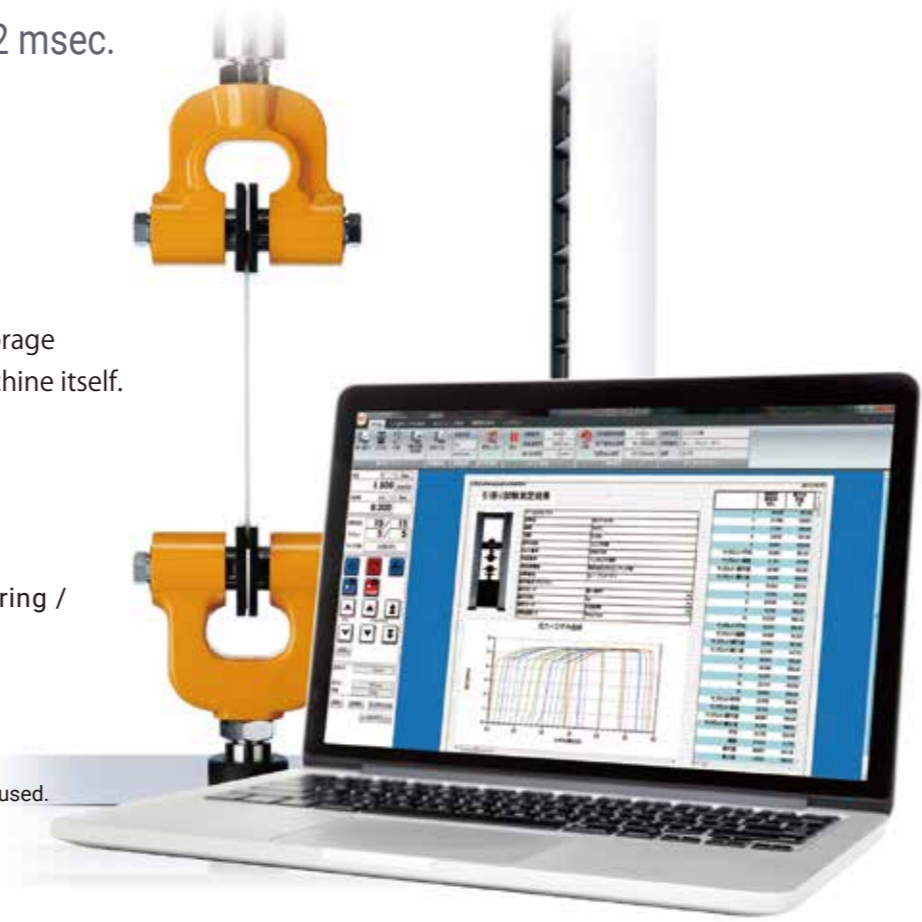
Tracks even momentary changes in force.

# TACT TENSILON Advanced Controller for Testing

“TACT” data processing system, optimized for TENSILON.  
Capable of industry’s fastest sampling speed of 0.2 msec.  
Maximizes RTH/RTI performance.

## TACT-SERIES

The TACT series has excellent data analysis, calculation, and data storage functions in addition to the enhanced operability of the testing machine itself. You can choose from 4 types of TACT according to the test content.



TACT-STD

### Standard Test

Tension / compression / bending / peeling / tearing / friction / stress relaxation / creep

TACT-CYC

### Cycle Test

Tension/compression/bending cycles

\* If the reciprocating test speed is different, TACT-CNT should be used.

TACT-CNT

### Program Control Test

Programmable setting control of the operation of the main testing machine

TACT-PRO

Standard Test + Cycle Test + Program Control Test

[ TACT-STD ]    [ TACT-CYC ]    [ TACT-CNT ]

### Measurement condition setting

Easy to set up with either the Setup Wizard method or the latest Ribbon Control method.

### Guidance function

When you bring the mouse pointer close to each operation button or setting item, the meaning of that operation item and its setting method will be explained in a popup balloon detailed with pictures and text.

### Condition file

The condition files are listed together with the screen display image, making it much easier to finding your desired condition file.

### View panel

You can freely set the screen display layout and print layout. You can have up to 8 graph windows displayed and also paste company name logos and images.

### Multi-function calculation

In addition to multi-channel measurement, the arithmetic channel enables the use of a variety of measurement methods.

### Analysis results

You can select an analysis item from the graph image by dragging and dropping. In addition, you can easily set detailed conditions via graph image guidance.

### Lot Data

With the thumbnail function, you can view an image of list measurement status under the conditions with an image.

### Reanalysis and recalculation functions

Measurement results can be recalculated, and graphs analyzed from lot data.

### Graph display and placement

The graph can be displayed in up to 8 windows, and analysis can be performed from various angles. In addition, the layout of each window can be arranged freely.

### PC operating environment

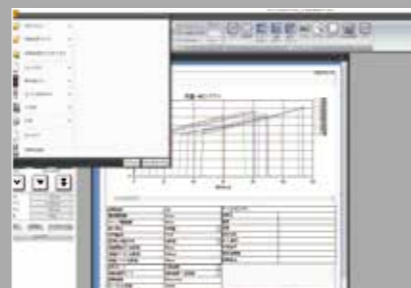
OS: Windows10 Professional (32/64bit)  
CPU: Intel Core i7 2.8GHz or higher (Intel Core i5 3.0GHz or higher for OS 64bit)  
Memory: 8 GB or more  
Graphics: SXGA 1280×900 dots or more  
USB: Occupies one port compatible with Ver2.0/3.0

Screen Image

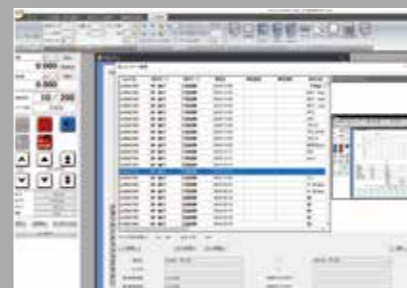
Measurement screen



Icon menu



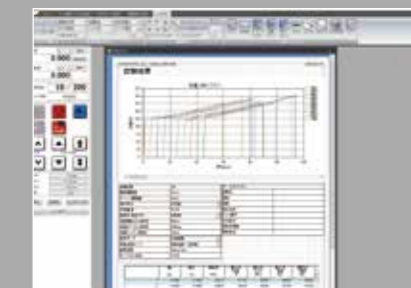
Data search and thumbnail display



Multi-channel input setting



Print view panel



# Universal Testing Instrument Controller

The RTH/RTI Series uses a 7 inch color touch panel for the user interface, greatly improving visibility and operability.

## 7 inch color touch panel

Visibility and operability have been greatly improved.

## Easy & immediate operation

Testing machine can be operated without having to startup the data processing system.

## Panel angle adjustment

The panel can be adjusted to an angle that is easy to operate.

## Log extraction

You can retrieve the test use log.

## Usage restrictions / admin privileges

An ID and Password is required on startup, and the operations/functions you can use are restricted according to your assigned user level.

If the ID and Password do not match, the testing machine will not startup, preventing it from being operated.

## During measurement

Displays of test force / displacement and S-S curve

## Graph display settings

You can set the axes of the S-S curve.

## Setting conditions

Various measurement conditions can be saved and loaded.

## Calibration screen

Calibration of load cells, extensometers, etc., can be done with a touch. When an abnormal stop occurs, you can check the details of the abnormality on the alarm screen.



## Backup and startup of measurement conditions

The measurement conditions immediately before the power is turned off are automatically backed up. The next time the power is turned on, it will start up with the backed up measurement conditions, so measurement can be started easily.

## Abundant test speeds

Standard constant crosshead speed (mm/min)  
Constant load speed (N/min) and constant elongation speed (mm/min) come as standard (extensometer is optional).

## Test Modes

Standard Test (tensile/compression/bending) Mode, Cycle Test Mode, Creep / Stress Relaxation Test Mode, Program Test Mode (20 steps)

## Load Verification Mode equipped

Load inspection can be performed by combining this product with the A&D AD1661 Load Cell Loop Force Meter (sold separately).

## Displacement/load table display resolution

Displays up to 1/1000.

## Operability

The position of the touch panel can be set to any height by sliding it up and down. Can be fixed to either the left or right column.

## Color display

### Data

The touch panel displays a digital display of load displacement and a load/displacement curve.

### Operation button

Buttons are distinguished by using colors and symbols to prevent operational mistakes.

### Setting items

Input items and confirmation items are distinguished by their background color to prevent operational mistakes.

### Selection items

Windows style pull-down selection menu (  ).

## Analog style

XY analog recorder / recorder for testing machine (R-61 or AR-6600 series) can be used.

## Digital style

Load/displacement data can be digitized and saved in a commercially available USB memory.

## Measurement condition memory

Up to 10 measurement condition files can be saved. By registering frequently used measurement conditions, you can start measurements easily.

Screen Image

Startup screen



Display during test



Condition setting screen





# DISPLAY & COMMANDER

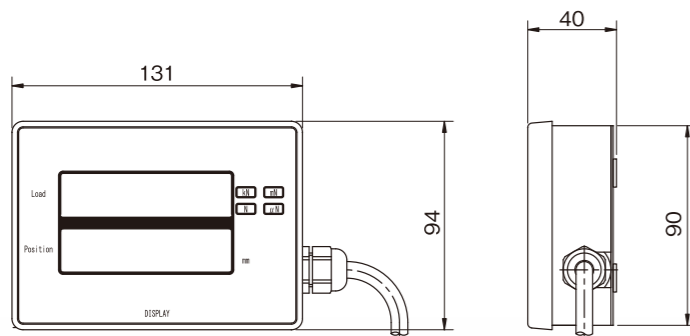
User interface with excellent operability

## DISPLAY

Detachable force/displacement digital display. This display is fitted with magnets so it can be attached to any position on the testing machine. This is very convenient when mounting samples, attaching testing jigs and conducting tests as you can adjust the position of the display accordingly.



<b>Fixing method</b>	Magnetic attachment method
<b>Display data</b>	Test force / displacement
<b>Load display digits</b>	000.000 digit display (minimum 1/1000 display). The display unit is automatically selected from 4 types, "kN, N, mN, μN". Peak hold display possible. (Selected in console and data processing)
<b>Displacement display digits</b>	000.000 digit display (minimum 1/1000 display)



The display can be moved to a more convenient/accessible position.



## COMMANDER

A handheld controller used to operate the testing machine. The color and size of the operation buttons are ergonomically designed for superior ease-of-use. The popular jog dial is positioned on the side with the dial rotation direction matching the direction of the crosshead, so you can operate it intuitively.



**START**  
This button starts the test. The indicators at the top/bottom of the button light up according to crosshead movement.



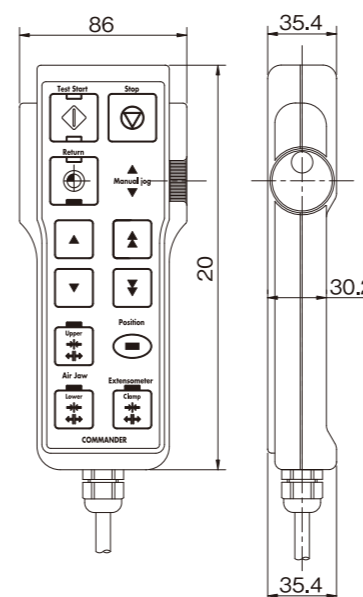
**RETURN**  
This button returns the crosshead to the starting position. Movement slows down around this point to stabilize and provide an accurate return.



**STOP**  
This button stops the test. When you press this button, the touch panel / TACT ends data measurement.



**Manual Jog**  
Makes minute adjustments to the movement of the crosshead.



**Moving crosshead position adjustment**

<b>UP</b> Fine adjustment upward	<b>UP (fast)</b> Rough adjustment upward
<b>Down</b> Fine adjustment downward	<b>Down (fast)</b> Rough adjustment downward

**Air Jaw (Upper)**  
Open or closes the upper jaw when using the air jaws.

**Position Zero**  
Sets the current position as the starting position.

**Air Jaw (Lower)**  
Opens or closes the lower jaw when using the air jaws.

**Extensometer (Clamp)**  
Opens or closes the contacts of the contact type extensometer between gauge marks (GL).

# APPLICATION

Abundant variety of applied products diversify TENSILON measurement capabilities

## Applied test jigs for strength measurement

### Screw action jaws

Applicable load 1 N to 5 kN

These are screw action jaws, which are tightened by hand and suitable for use with low-/mid-capacity tests. Various types of jaw faces are available depending on the size and shape of the test sample.



### Compression test jig

Applicable load 25 N to 10 kN

This jig is composed of a compression anvil mounted onto the base of a testing machine and a load cell sensitive plate mounted onto a load cell. It is designed to correspond to testing machine and load cell capacities.



### Air jaws

Applicable load 50 N to 10 kN

These are screw action jaws suitable for use with low-/mid-capacity test. Various types of jaw faces are available depending on the size and shape of the test sample.

\* A tire cord air jaw (RTH-10-AIR) is available separately for samples such as cords and threads.



### Compression type bending test jig

Applicable load 1 kN to 10 kN

This bending testing jig conforms to various test standards (JIS, ISO, ASTM, etc.).



### Air jaw controller

Required when using the air jaw. Since it is attached to the pillar of the testing machine, it is easy to adjust and check the air.



### Compression cage

Applicable load 50 N to 5 kN

This jig converts tension force into compression force.



## Applied testing devices for elongation measurement



### SG series strain gauge device for measuring distance between gauge marks

This compact and lightweight strain gauge extensometer is attached to a test sample, which measures the elongation between gauge marks. Various types of SG are available depending on the distance between gauge marks or the volume of the extension.

\* Separate RTF-04 is required



SG type extensometer for measuring distance between gauge marks (for plates and rods)

Contact type extensometer for measuring between gauge marks: U-4310D

Non-contact type extensometer for measuring between gauge marks: U-4410

### Non-contact extensometer for measuring distance between gauge marks U-4410

This is an electronic optical/detecting system extensometer that makes high-precision measurement of the distance between gauge marks possible without any contact.

## Frame



Category	Width	Depth	Height
RTH-1350	897	650	460
RTH-1225/1310 RTI-1225-1310	710	555	630

## Applied testing devices for temperature/environment tests

### Constant temperature/humidity test equipment

Category	Temperature range	Remarks
TKC	R.T +20°C to +270°C	
TLF	-35°C to +270°C	Refrigerator cooling
TCF	-60°C to +270°C	Liquid CO <sub>2</sub> cooling
TCLF	-60°C to +270°C	Refrigerator + Liquid CO <sub>2</sub>
TLF <sub>2</sub>	-65°C to +250°C	2-stage refrigerator
TNF	-150°C to +250°C	Liquid N <sub>2</sub> cooling
TLF-HS	-35°C to +270°C	Refrigerator with cooling and humidity control



Constant temperature/humidity testing devices

High temperature testing devices

Ultra-low temperature testing devices

High temperature in gas atmosphere testing devices

High temperature in vacuum testing devices

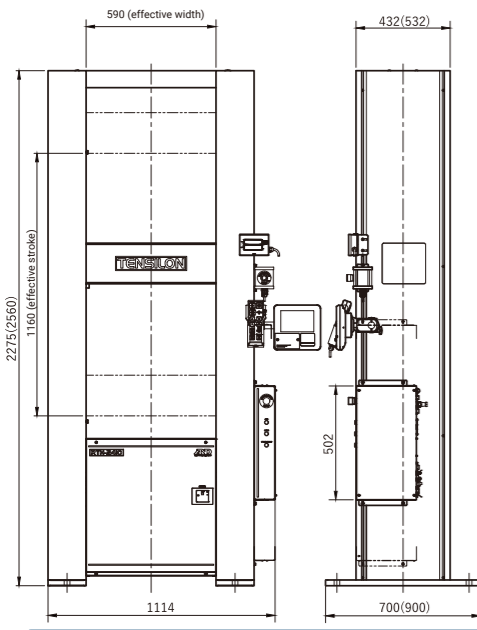
Dipping testing devices



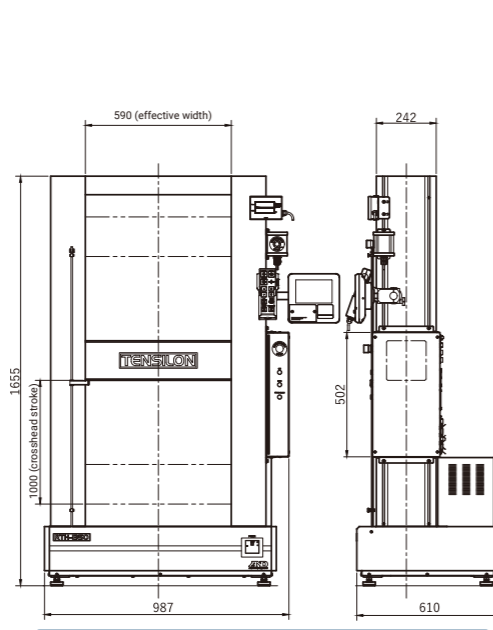
# RTH SERIES

Load Accuracy 0.3%: 1/1 to 1/100  
0.5%: 1/100 to 1/1000

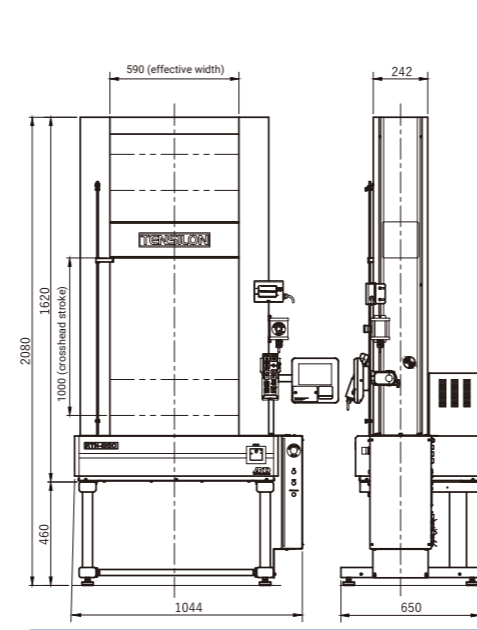
Model	RTH-2430	RTH-2410	RTH-1350
Loading system	Closed-loop microcomputer controlled digital servo-mechanism		
Maximum load capacity	300 kN	100 kN	50 kN
Effective test width	590 mm		
Crosshead table spacing	1445 mm	1260 mm	1090 mm
Stroke	1265 mm	1160 mm	1000 mm
Effective stroke <sup>1</sup>	640 mm (when using J-JBM-300KN)	620 mm (when using J-JBM-100KN)	578 mm (when using J-JBM-50KN)
Crosshead speed range	0.0001 to 500 mm/min		
Crosshead speed accuracy <sup>2</sup>	±0.1%		
Crosshead arbitrary speed	0.0001 mm steps within crosshead speed range		
Crosshead speed & load volume	Can test up to max. load capacity over entire speed range		
Crosshead return speed	300, 600 mm/min	600, 1200 mm/min	
Crosshead position accuracy	Within ±0.1% of indicated value. If indicated value is less than 10 mm, then ±0.01 mm		
Load measurement accuracy	High Precision <sup>3</sup>	—	
	Standard	Within ±1% of indicated value (within load cell rating range 1/1 to 1/1000)	
Load range	Full auto range (128 times)		
	1-touch load calib. via calib. circuit in load cell, w/ load cell rating ident. func.		
Sampling speed	0.2 msec <sup>4</sup>		
Frame rigidity	400 kN/mm or more	200 kN/mm or more	90 kN/mm or more
Noise <sup>5</sup>	70 dBA or less	70 dBA or less	65 dBA or less
Safety equipment	Overload	Included	
	Stroke	Included	
	Emergency stop	Included	
	Motor overload	Included	
	Soft limit	Included	
Approx. size (W x D x H)	1114 x 900 x 2560 mm	1144 x 700 x 2275 mm	987 x 610 x 1655 mm
Mass <sup>6</sup>	1300 kg	800 kg	350 kg
Power supply	AC 180 to 230 V, φ3, 50/60 Hz, 5 m cable, willow-tip wiring		Overload
P. consum., p. supply, breaker capacity	5.1 kW, 7.6 kVA, 40 A	3.1 kW, 6.0 kVA, 30 A	1.6 kW, 3.3 kVA, 20 A
Environmental conditions	Temperature: 5 to 40°C, Humidity: 20 to 80% RH (no condensation)		
Recommended conditions	Temperature 23 ±2°C, humidity 50% RH or less		



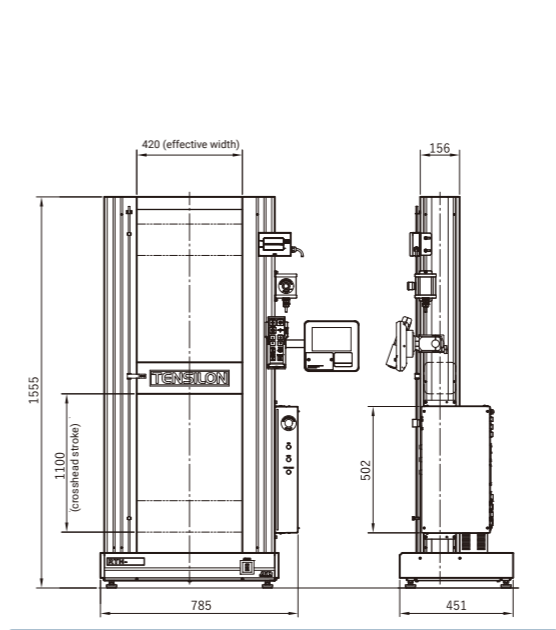
RTH-2430/2410 Unit: mm



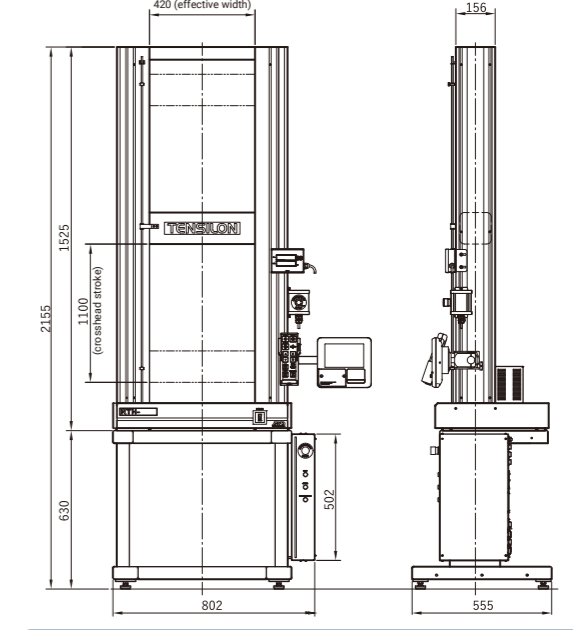
RTH-1350 Unit: mm



RTH-1350 (+optional rack) Unit: mm



RTH-1225/1310 Unit: mm



RTH-1225/1310 (+optional rack) Unit: mm

NOTE: Values in brackets are for RTH-2430.

Model	RTH-1310	RTH-1225
Loading system	Closed-loop microcomputer controlled digital servo-mechanism	
Maximum load capacity	10 kN	2.5 kN
Effective test width	420 mm	
Crosshead table spacing	1182 mm	
Stroke	1100 mm (1500 mm when using stroke extension option)	
Effective stroke <sup>1</sup>	599 mm (when using J-JBM-10KN)	682 mm (when using J-JBM-5KN)
Crosshead speed range	0.0001 to 1200 mm/min	0.0001 to 1500 mm/min
Crosshead speed accuracy <sup>2</sup>	±0.1%	
Crosshead arbitrary speed	0.0001 mm steps within crosshead speed range	
Crosshead speed & load volume	Can test up to max. load capacity over entire speed range	
Crosshead return speed	600, 1200 mm/min	825, 1600 mm/min
Crosshead position accuracy	Within ±0.1% of indicated value. If indicated value is less than 10 mm, then ±0.01 mm	
Load measurement accuracy	High Precision <sup>3</sup>	
	Standard	
Load range	Full auto range (128 times)	
	1-touch load calib. via calib. circuit in load cell, w/ load cell rating ident. func.	
Sampling speed	0.2 msec <sup>4</sup>	
Frame rigidity	42 kN/mm or more	
Noise <sup>5</sup>	65 dBA or less	60 dBA or less
Safety equipment	Overload	Included
	Stroke	Included
	Emergency stop	Included
	Motor overload	Included
	Soft limit	Included
Approx. size (W x D x H)	785 x 451 x 1555 mm	785 x 451 x 1555 mm
Mass <sup>6</sup>	130 kg	
Power supply	AC 95 to 122 V, φ1, 50/60 Hz, 3 m cable, 3 pin plug	
P. consum., p. supply, breaker capacity	475W, 1.7. kVA, 15 A	275 W, 700 VA, 15 A
Environmental conditions	Temperature: 5 to 40°C, Humidity: 20 to 80% RH (no condensation)	
Recommended conditions	Temperature 23 ±2°C, humidity 50% RH or less	

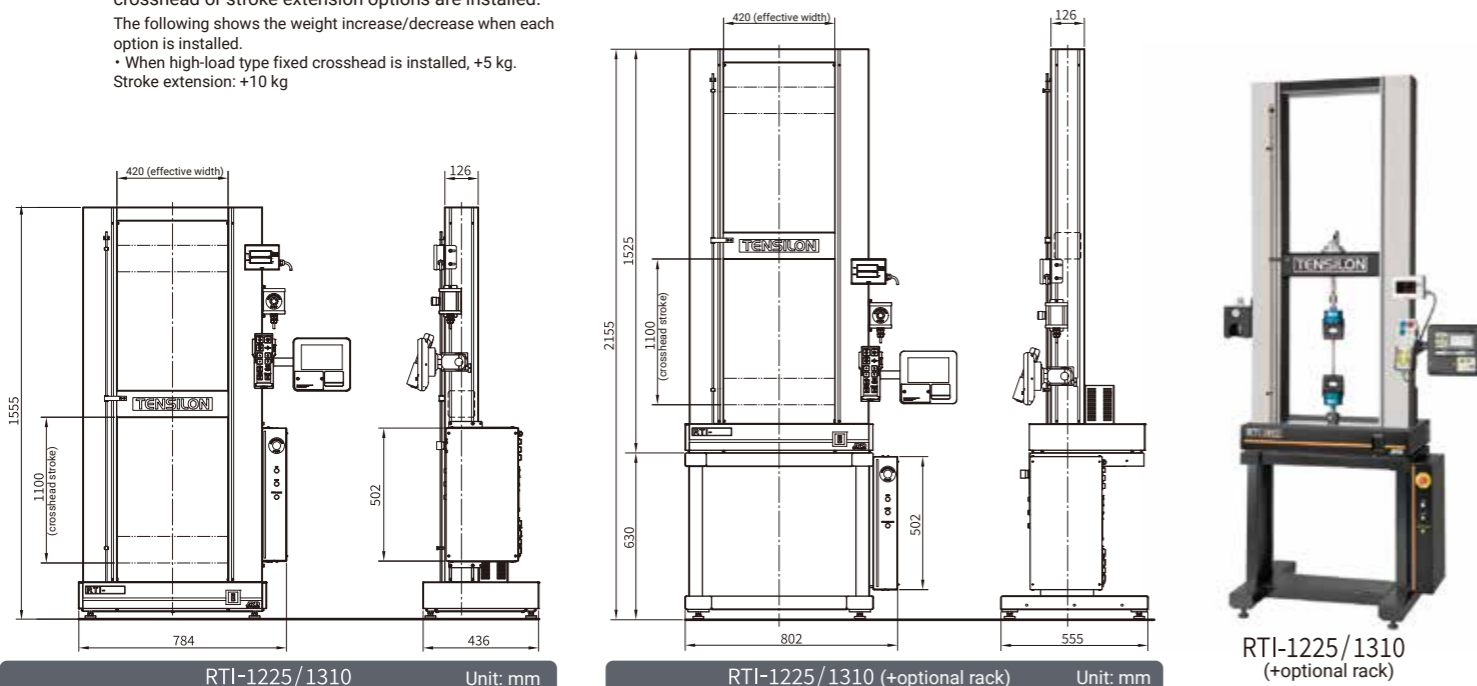
- \*1: When using the rated standard jaw.
- \*2: During steady operation with a test speed range of 0.05 to 500 mm/min.
- \*3: High Precision type is available as an option.
- \*4: When data processing system is used.
- \*5: When shipping from factory. Condition: Speed 500 mm/min.
- \*6: This does not apply when the high-load type fixed crosshead or stroke extension options are installed.

When high-load type fixed crosshead is installed.  
RTH-1225/1310 : +15 kg  
RTH-1350 : +50 kg  
RTH-1350 : +150 kg

Stroke extension  
RTH-1225/1310 : +12 kg  
RTH-1350 : +20 kg  
RTH-1350 : +30 kg

Model	RTI-1310	RTI-1225
Loading system	Closed-loop microcomputer controlled digital servo-mechanism	
Maximum load capacity	10 kN	2.5 kN
Effective test width	420 mm	
Crosshead table spacing	1172 mm	
Stroke	1100 mm (1500 mm when using stroke extension option)	
Effective stroke <sup>*1</sup>	564 mm (when using J-JBM-10KN)	669 mm (when attaching J-JBM-5KN)
Crosshead speed range	0.001 to 1200 mm/min	0.001 to 1500 mm/min
Crosshead speed accuracy <sup>*2</sup>	±0.1%	
Crosshead arbitrary speed	Can test up to max. load capacity over entire speed range	
Crosshead speed & load volume	0.0001 mm steps within crosshead speed range	
Crosshead return speed	600, 1200 mm/min	825, 1650 mm/min
Crosshead position accuracy	Within ±0.1% of indicated value. If indicated value is less than 10 mm, then ±0.01 mm	
Load measurement accuracy	High Precision <sup>*3</sup>	Within ±0.5% of indicated value (within load cell rating range 1/1 to 1/500)
	Standard	Within ±1% of indicated value (within load cell rating range 1/1 to 1/500)
Load range	Full auto range (128 times)	
Load calibration	1-touch load calib. via calib. circuit in load cell, w/ load cell rating ident. func.	
Sampling speed	0.2 msec <sup>*4</sup>	
Noise <sup>*5</sup>	65 dBA or less	65 dBA or less
Safety equipment	Overload	Included
	Stroke	Included
	Emergency stop	Included
	Motor overload	Included
	Soft limit	Included
Approx. size (W x D x H)	784 x 436 x 1555 mm	
Mass <sup>*6</sup>	110 kg	110 kg
Power supply	AC 95 to 122 V, φ1, 50/60 Hz, 3 m cable, 3 pin plug	
P. consum., p. supply, breaker capacity	475 W, 1.7 kVA, 15 A	275 W, 700 VA, 15 A
Environmental conditions	Temperature: 5 to 40°C, Humidity: 20 to 80% RH (no condensation)	
Recommended conditions	Temperature 23 ±2°C, humidity 50% RH or less	

- \*1: When using the rated standard jaw.
- \*2: During steady operation with a test speed range of 0.05 to 500 mm/min.
- \*3: High Precision type is available as an option.
- \*4: When data processing system is used.
- \*5: When shipping from factory. Condition: Speed 500 mm/min.
- \*6: This does not apply when the high-load type fixed crosshead or stroke extension options are installed. The following shows the weight increase/decrease when each option is installed.
  - When high-load type fixed crosshead is installed, +5 kg.
  - Stroke extension: +10 kg



# Load Cell

- Load cell **designed specifically** for Tensilon
- Made **in-house** from a **strain gauge**
- 1-touch calibration** by in-built calibration circuit



The A&D Group is the only company in Japan that has the testing capabilities to test and calibrate equipment ranging from the largest 10MN (compression) equipment to the smallest 10N (tension/compression) equipment.

Our Standard machine for 10MN equipment has the same frontage as the Standard machine used at the National Institute of Advanced Industrial Science and Technology (AIST). Also, testing of the smallest 10N equipment can only be conducted by the A&D Group.



## A&D is a calibration certification agency for "uniaxial testing machines".

A&D Co., Ltd. has been examined by the National Institute of Technology and Evaluation in Japan based on the Measurement Act, related laws and regulations and the requirements of JIS17025 (ISO/IEC17025 compliant) and has received certification as a "uniaxial testing machine" calibration company. Consequently, A&D can issue a calibration certificate with a traceable JCSS mark in compliance with the Japanese National Measurement Act when calibrating uniaxial testing machines (TENSILON Universal Testing Machines, etc.). To ensure the reliability and safety of various products, the functions and performance of material testing machines must be maintained and managed to a high standard. We provide inspection and technical services for material testing machines with our advanced expertise and abundant experience.



### Request for calibration

- There are two types of calibration, "JCSS calibration" and "in-house calibration".
- "JCSS calibration": We will issue a calibration certificate with a traceable JCSS mark which conforms to Japanese national measurement standards. Please use JCSS calibration to certify quality tests of products applied to external transactions.
- "In-house calibration": Calibration work is performed according to the customer's quality control requirements and is performed according to our in-house calibration procedure. A traceability certificate of the standard device used can be included (for a fee).
- If you would like a calibration performed, please fill out the Calibration Application Form (prepared by A&D) beforehand.
- Calibration cost: We will make an estimate based on the type of testing machine, the number of calibration ranges, transportation costs depending on the calibration location, accommodation costs, etc.



AD1661 Series Loop type load cell indicator