



## 7. CALIBRATION

The AD-4531B measures voltage signals from sensors and displays the values. Calibration is performed so that the AD-4531B performs correctly.

The decimal point (CF-01), minimum division (CF-02) and rated capacity (CF-03) are set using the function mode. The zero point input voltage (CF-04), the span input voltage (CF-05) and the displayed value for the span input voltage (CF-06) are adjusted using the calibration mode. Calibration setting using the function mode is also available. (Digital span)

- \* During calibration, maintain a stable environment to prevent calibration errors.
- \* When the measured value is stable, the [HOLD] LED is turned on.
- \* The decimal point blinks to indicate that the current value is not a measured value.

### 7.1. Calibration Modes

In the measurement mode, press [HI +/-] + [PRINT] to enter the calibration mode.

[PRINT] Enter the zero point calibration mode.

[LO ESC] Return to the measurement mode.

#### 7.1.1. Zero point calibration mode

With nothing on the load cell, wait for the [HOLD] LED to turn on and press [PRINT].

[PRINT] Perform zero point calibration and proceed to the span calibration mode.

[LO ESC] Cancel zero point calibration and proceed to the span calibration mode.

[HI +/-] Hold down to display the mV/V value of the zero point.

#### 7.1.2. Span calibration mode

Input the value to be displayed when the actual load for span calibration is applied to the load cell.

Wait for the [HOLD] LED to turn on and press [PRINT].

[ZERO >] Select the digit to be changed.

[HOLD ^] Increase the value of the digit to be changed.

[HI +/-] Change the polarity.

[PRINT] Perform span calibration and proceed to the storing mode.

[LO ESC] Cancel span calibration and proceed to the storing mode.

\* After span calibration, the AD-4531B displays the mV/V value of span calibration for 3 seconds, and then proceeds to the storing mode.

#### 7.1.3. Storing mode

Save the calibration zero, span and displayed value acquired.

When calibration is not performed, data is not saved.

[PRINT] Save the data acquired and return to the measurement mode.

[LO ESC] Do not save the data acquired and return to the measurement mode.

### 7.2. Calibration Errors

Display	Cause	Remedy
C E2	Voltage at zero point calibration exceeds in the positive direction.	Confirm the rating and connection of the load cell.
C E3	Voltage at zero point calibration exceeds in the negative direction.	
C E4	The value of the calibration weight exceeds the rated capacity.	Use a proper calibration weight.

Display	Cause	Remedy
C E5	The value of the calibration weight is less than the minimum division.	Use a proper calibration weight.
C E6	The load cell sensitivity is insufficient.	Confirm the load cell connection. Use a proper calibration weight.
C E7	Voltage at span calibration is less than the voltage at the zero point.	Confirm the load cell connection.
C E8	The load cell output voltage is too high when loaded to capacity.	Use a load cell with a greater rated capacity or set a smaller rated capacity value.

## 8. FUNCTION MODE

Use the function mode to set various functions. The set values are saved in non-volatile memory and are maintained even if the power is disconnected.

### 8.1. Description of Functions

The first 2 digits of the function No. are the function group. The last 2 digits of the Function No. are the function item.

- CF Calibration function  
 FO Basic function  
 F1 Comparator function  
 Use this function to set the comparator operation.  
 F2 Analog output function  
 Use this function to set the output values of the analog voltage output and analog current output.  
 F3, F4 Serial communication function  
 Use this function to set the RS-232C and RS-485.

- \* Set the zero point input voltage (CF-04), the span input voltage (CF-05) and the displayed value for the span input voltage (CF-06) in the calibration mode.
  - \* Set the upper limit value (F1-01) and lower limit value (F1-02) in the comparator mode.
  - \* When setting a function, the decimal point blinks to indicate that the current value is not a measured value.
  - \* In the digital filter setting mode (FO-02), press [HI +/-] to confirm the measured value.
- When the measured value is displayed, the [OK] LED blinks.  
 Press [ZERO] to set the display to zero. And press [HI +/-] to return to the measurement mode.

### 8.2. Key Operation

In the measurement mode, press [LO ESC] + [PRINT] to enter the function selection mode.

#### 8.2.1. Function selection mode

- [ZERO >] Select the function group. (First 2 digits)  
 [HOLD ^] Select the function item. (Last 2 digits)  
 [PRINT] Enter the setting changing mode.  
 [LO ESC] Save the setting in non-volatile memory and then return to the measurement mode.

#### 8.2.2. Setting changing mode (Two methods)

- [P] Parameter selection method (All digits blinking)  
 [HOLD ^] Change the parameter.  
 [PRINT] Enter the setting and return to the function selection mode.  
 [LO ESC] Cancel the setting and return to the function selection mode.

#### [D] Digital input method (Change the blinking digit only)

- [ZERO >] Move the digit to be changed to the right.  
 [HOLD ^] Change the value of the blinking digit.  
 [HI +/-] Change the polarity.  
 [PRINT] Enter the setting and return to the function selection mode.  
 [LO ESC] Cancel the setting and return to the function selection mode.

## 8.3. Function Items

### 8.3.1. Calibration (C function)

Function No. Setting range	Function	Description	Default value Setting type
CF-01 0 to 5	Decimal point position	Decimal point position of the measured value 0: 0.00000 3: 0.00000 1: 0.00000 4: 0.00000 2: 0.00000 5: 0.00000	0 [P]
CF-02 1 to 50	Minimum division (d)	Minimum division (d) of the measured value 1: 1 10: 10 2: 2 20: 20 5: 5 50: 50	1 [P]
CF-03 1 to 999999	Rated capacity	Measurement is possible up to the value of this setting plus 8 d (8 minimum divisions) *	70000 [D]
CF-04 -7.00000 to 7.00000	Input voltage of zero point	Input voltage from the load cell at zero point (Unit: mV/V)	000000 [D]
CF-05 0.00001 to 9.99999	Input voltage of span	Input voltage from the load cell at span (measurement point - zero point) (Unit: mV/V)	320000 [D]
CF-06 -999999 to 999999	Displayed value for input voltage of span	Displayed value for span (measurement point - zero point) *	32000 [D]
CF-07 0 to 100	Zero adjustment range	Range to enable zero adjustment by the ZERO key Expressed as a percentage of the rated capacity with the calibration zero point as the center.	100 [D]
CF-08 0.0 to 5.0	Zero tracking time	Performed in combination with zero tracking width. (Unit: second) When 00, zero tracking is not performed.	00 [D]
CF-09 0.0 to 9.9	Zero tracking width	Performed in combination with zero tracking time. (Unit: d) When 00, zero tracking is not performed.	00 [D]
CF-10 0 to 2	Power on zero	Digital zero when the power is connected 0: Digital zero function off 1: Perform digital zero 2: Use state when the power is disconnected	0 [P]
CF-11 1 to 3	Zero operation	1: On with [ZERO >] 2: On with [HI +/-] + [ZERO >] 3: On by pressing and holding [ZERO >] for more than 1 second * In all settings: When it is on, Off with [HI +/-] + [ZERO >]	1 [P]
CF-12 1 to 2	Zero of the I/O input	1: On / Off depends on the I/O input 2: Only digital zero on (no off)	1 [P]

### 8.3.2. Basic Functions

Function No. Setting range	Function	Description	Default value Setting type
FO-01 00000 to 11111	Disable key	Each digit of the setting corresponds to a key switch. Only available in the measurement mode. Key assignment 0: Enabled 1: Disabled 0 0 0 0 1 [HI +/-] [LO ESC] [ZERO >] [HOLD ^] [PRINT]	00000 (Binary) [D]
FO-02 0 to 9	Digital filter	Cutoff frequency 0: Off 5: 2.8 Hz 1: 11 Hz 6: 2 Hz 2: 8 Hz 7: 1.4 Hz 3: 5.6 Hz 8: 1 Hz 4: 4 Hz 9: 0.7 Hz	8 [P]
FO-03 1 to 20	Display update rate	1: 1 time/second 10: 10 times/second 2: 2 times/second 20: 20 times/second 5: 5 times/second	20 [P]
FO-04 0 to 4	Hold mode	0: Off 3: Bottom hold 1: Sample hold 4: Bipolar peak hold 2: Peak hold	1 [P]
FO-05 0.0 to 9.9	Hold averaging time	Set by the unit of 0.1 second. When 00, averaging is not performed.	00 [D]
FO-06 0000 to 1111	Latch function	Corresponds to an external input latch. Setting and latch assignment 0: Off 1: On 0 0 0 0 Displayed value latch Comparator latch Analog output latch Serial output latch	0000 (Binary) [D]
FO-07 0 to 6	External input 1	0: Off 4: Start HOLD 1: ZERO 5: Stop HOLD 2: HOLD 6: LATCH 3: PRINT	1 [P]
FO-08 0 to 6	External input 2	0: Off 4: Start HOLD 1: ZERO 5: Stop HOLD 2: HOLD 6: LATCH 3: PRINT	2 [P]
FO-09 0 to 9	External output 1	0: Off 5: OK 1: DZ 6: LO 2: During HOLD 7: Measuring (ON) 3: HOLD busy 8: Measuring (1 Hz) 4: HI 9: Measuring (50 Hz)	1 [P]
FO-10 0 to 9	External output 2	0: Off 5: OK 1: DZ 6: LO 2: During HOLD 7: Measuring (ON) 3: HOLD busy 8: Measuring (1 Hz) 4: HI 9: Measuring (50 Hz)	2 [P]

### 8.3.3. Comparator

Function No. Setting range	Function	Description	Default value Setting type
F1-01 -999999 to 999999	Upper limit value	Upper limit value of comparator. *	0 [D]
F1-02 -999999 to 999999	Lower limit value	Lower limit value of comparator. *	0 [D]
F1-03 0 to 2	Comparator mode	0: Off 1: On excluding the zero band 2: Always on	2 [P]
F1-04 -999999 to 999999	Zero band	Set the zero band for the comparator mode.	0 [D]
F1-05 1 to 3	Hysteresis mode	Hysteresis direction 1: Upward 2-level judgment 2: Upper / lower limit judgment 3: Downward 2-level judgment	2 [P]
F1-06 0.0 to 5.0	Hysteresis time	Set the hysteresis time by the unit of 0.1 second. When 00, the hysteresis mode is not used.	00 [D]
F1-07 00 to 99	Hysteresis width	Set the hysteresis width by the unit of d. When 00, the hysteresis mode is not used.	99 [D]

### 8.3.4. Analog

Function No. Setting range	Function	Description	Default value Setting type
F2-01 -999999 to 999999	0 V output	Measured value at DAV 0V output. *	0 [D]
F2-02 -999999 to 999999	10 V output	Measured value at DAV 10V output. *	1000 [D]
F2-03 -999999 to 999999	4 mA output	Measured value at DAI 4 mA output. *	0 [D]
F2-04 -999999 to 999999	20 mA output	Measured value at DAI 20 mA output. *	1000 [D]

### 8.3.5. Serial Communication

Function No. Setting range	Function	Description	Default value Setting type
F3-01 2400 to 38400	Baud rate	2400: 2400 bps 19200: 19200 bps 4800: 4800 bps 38400: 38400 bps 9600: 9600 bps	2400 [P]

F3-02 7 to 8	Data bit length	7: 7 bits 8: 8 bits	7 [P]
F3-03 0 to 2	Parity	0: None 1: Odd 2: Even	2 [P]
F3-04 1 to 2	Stop bit	1: 1 bit 2: 2 bits	1 [P]
F3-05 1 to 2	Terminator	1: CRLF 2: CR	1 [P]
F3-06 1 to 6	Output mode	1: Stream mode 2: Manual print mode 3: Auto print mode (Outputs data once when the measured value exceeds the zero range and is stabilized for the first time.) 4: Auto print mode (Outputs data each time the measured value exceeds the zero range and is stabilized.) 5: Command mode 6: Jet stream mode (Outputs data at each sampling, depending on the baud rate.)	2 [P]
F3-07 00 to 99	Instrument No.	ID that is added to the serial output When 00, the ID is not added.	00 [D]
F3-08 6 to 8	Number of characters in measurement	6: 6 characters 7: 7 characters 8: 8 characters Including decimal point and polarity.	8 [P]

### 8.3.6. Unit

Function No. Setting range	Function	Description	Default value Setting type
F4-00 0 to 4	Unit	0: Specify the unit character (F4-01 to F4-05) 1: kg 3: t 2: g 4: lb	1 [P]
F4-01 F4-02 F4-03 F4-04 F4-05 00 to 7F	Unit character 1 Unit character 2 Unit character 3 Unit character 4 Unit character 5	Unit character added to the serial output. Set using the hexadecimal ASCII code. 00: none	00 (Hexadecimal) [D]

\* Decimal point position depends on CF-01.